# **DURAG** GROUP

# Gas burner

Burner size 7 | Heat release 450 ... 4500 kW



## Hegwein gas burners

Hegwein offers burner solutions for industrial use in accordance with currently applicable regulations and on the basis of technical expertise gained from more than 70 years of experience. Flexible product variants make it possible to configure burners suitable for a wide range of industrial applications. Both standard devices and customised and application-specific special solutions guarantee a high degree of quality.

## **Features**

- Compact modular design
  - Integrated spark transformer, flame monitor or burner control unit
  - Reliable spare parts availability
  - Optimal electromagnetic compatibility
  - Straightforward installation and commissioning
  - Various burner series with different options available
- Flexible operating mode
  - 1-stage, multi-stage or modulating operation
  - High turn down ratio
- Explosion protection
- Zone 1/21 and Zone 2/22 (ATEX, IECEx, FM-Ex)
  Approvals\*
  - DVGW, AGA, FM, EAC, SIL2/3 and cULus
- Customised versions on request

## **Benefits**

- High availability
  - Highest operational and functional reliability
  - Electrical and mechanical components can be replaced separately
- Flexible burner design
  - Customer-specific/plant-specific solutions
  - Fuel flexibility
  - Optical flame monitor can be integrated
  - Configurable flame monitor safety time
  - High degree of protection for different ambient conditions
  - Standard tube lengths from 240 to 4000 mm (available in 10 mm increments)
  - Broad range of applications in industrial combustion technology, e.g. in chemical, petrochemical and thermal process plants, as well as in power plants

Heat release (kW)	15	35	85	200	350	800	2000	3200	4500
Flame length (mm)	200	250	300	400500	6001000	3002500	3003000	3003000	3003000
Tube diameter (mm)	35	50	70	90	135	160	220	275	327
Burner size	Ρ	0	1	2	3	4	5	6	7

#### Gas burners | all series

BG	No electrical components integrated
ВТ	Integrated spark transformer
ВА	Integrated spark transformer and flame monitor for intermittent operation
BDA	Integrated spark transformer and flame monitor for continuous operation
BR	Integrated spark transformer and burner control unit for intermittent operation
BD	Integrated spark transformer and burner control unit for continuous operation
GB6/7	Integrated ignition burner and ionisation flame monitor (optional optical flame monitoring)

#### Gas burners | all sizes

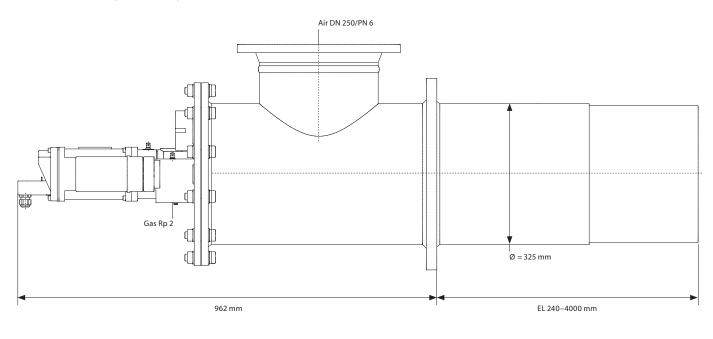
### Technical data | gas burner 7 | 450...4500 kW

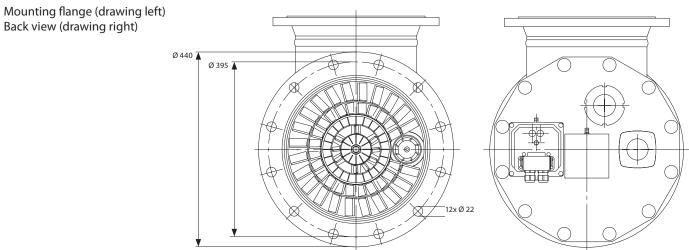
Nominal heat release	4500 kW
Flame length	300 3000 mm
Outer tube diameter	Ø 325 mm
Outer tube length	240 4000 mm
Turn down ratio	1:10
Gas port	Rp 2, bottom
Air port	DN 250/PN 6

Ambient temperature	−30 +60 °C (standard) −40 +80 °C (special version)
Protection rating	IP 54 (standard) IP 65 (special version)
Supply voltage	230 VAC (standard) 115/125/250 VAC (special version)
Gas operating pressure	150 mbar
Air operating pressure	40 mbar
Gas volume flow (V <sub>n</sub> )	450 m³/h
Air volume flow (V <sub>n</sub> )	5000 m³/h

Standard specifications for natural gas, standard conditions and an outer tube length of 1 m

Gas burner size 7 | series GB | side view





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