## **DURAG GROUP**

# **ProCeas**®

### Process gas analyzer

- Available in pressurized enclosure (ATEX, IECEx and cUL)
- Continuous multigas measurement
- Reduced operational costs









### **FEATURES**

- Continuous multigas measurement
- High resolution IR laser technology
- Patented OFCEAS TDL technology
- No optical moving parts
- Patented Low Pressure Sampling System
- Low gas consumption
- Maintenance: yearly
- Available in pressurized enclosure (ATEX, IECEx, cUL)

#### **BENEFITS**

- Multigas measurement without cross-interferences
- Self-calibrating system
- Large range of full scales (from % to ppb)
- Multi-application technology
- Zero information contained in the signal (no zero gas required)
- Fast response time
- Reduced operational costs (low gas consumption + low maintenance)
- High availability of the system

### **TECHNICAL DATA**

Application*	Gas measured*/range	LoD*
Chlorine production	H <sub>2</sub> /0 5% O <sub>2</sub> /0 1% CO <sub>2</sub> /0 5% H <sub>2</sub> O/0 1,000 ppm	H <sub>2</sub> : 3 ppm O <sub>2</sub> : 1 ppm CO <sub>2</sub> : 1 ppm H <sub>2</sub> O: 0.01 ppm
Analysis in Hydrocarbons (e. g. coke gas, pulp + paper, pure ethylene)	$H_2S/on$ request $NH_3/on$ request $H_2O/on$ request $C_2H_2/on$ request	H <sub>2</sub> S < 0.05 ppm NH <sub>3</sub> < 0.05 ppm H <sub>2</sub> O < 0.05 ppm C <sub>2</sub> H <sub>2</sub> < 0.05 ppm
Steam Methane Reforming	H <sub>2</sub> S/0 50 ppm	H <sub>2</sub> S < 0.01 ppm
DeNOx	NH <sub>3</sub> /0 100 ppm	NH₃: 0.05 ppm
Biogas	CH <sub>4</sub> /0 100% CO <sub>2</sub> /0 100% O <sub>2</sub> /0 25% C <sub>2</sub> H <sub>6</sub> /0 10% H <sub>2</sub> O/0 10% NH <sub>3</sub> /0 1,000 ppm	CH <sub>4</sub> <0.1% CO <sub>2</sub> <0.05% O <sub>2</sub> <0.05% C <sub>2</sub> H <sub>6</sub> <0.1% H <sub>2</sub> O<5 ppm H <sub>2</sub> S: 0.05 ppm NH <sub>3</sub> : 0.05 ppm
VCM production	HCI/0 100 ppm	HCl: 0.05 ppm

<sup>\*</sup> Non-exhaustive lists/configuration + measures adaptable upon request \* LoD: 3 $\sigma$  over a period of 60 sec,  $\sigma$ : Standard deviation

Analyzer	
Power supply	110 230 VAC, 50 60 Hz, 150 W max. 80 W average
Instrument air supply	Class 1.2.1 (ISO 8573-1), 3 barg at max. 5.5 l/min
Ambient conditions	+5 +40 °C (temperature), 10 90% (RH), non-condensing
IP protection class	Up to IP65, according to IEC 60529
Probe connections	OD (6 mm) or Imperial (1/4")
EX versions	Available under request